

MOTOROLA ACE3600
INTRODUCTION PPT
support@ebipax.com

ACE3600 RTU - BUILDING BLOCKS



STRUCTURE AND CONSTRUCTION

- The ACE3600 is available in various structures:



Frame only



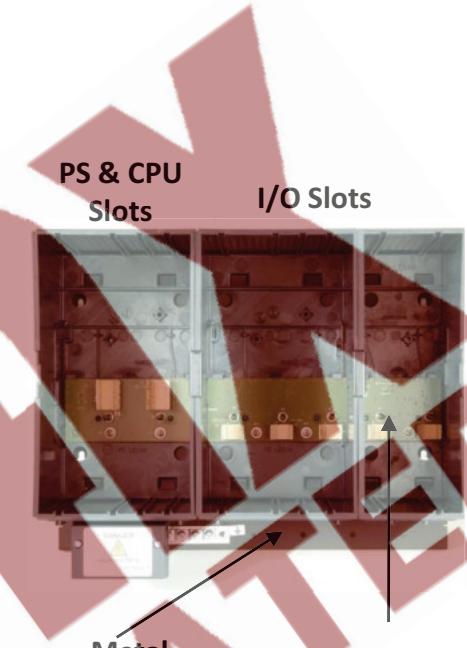
On Metal Chassis



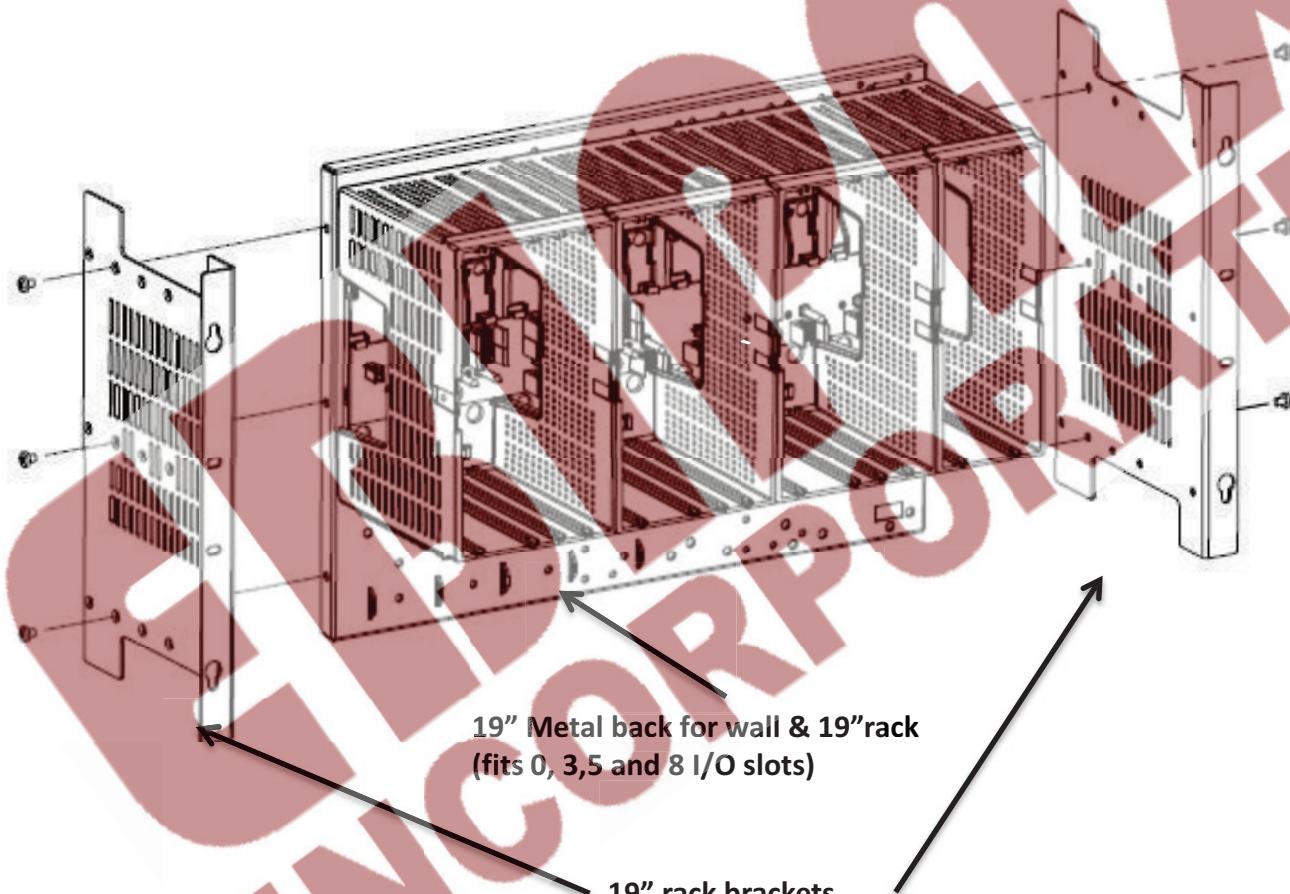
In Housing

FRAMES

- The ACE3600 frames have the following tasks:
 - To hold the Power-Supply, CPU and I/O modules
 - To connect the modules with operating voltages
 - To connect the modules to the CP
- All frames can be installed on a wall
- The 8 I/O Frame can also be installed on a 19" rack
- The following frames sizes are available:



8 I/O SLOTS FRAME - 19" RACK



METAL CHASSIS AND HOUSING



Small Chassis
0 or 2 I/O slots



Medium Chassis
0 or 3 I/O slots



Large Chassis
Up to 7 I/O slots



19" Chassis
for radio & accessories



Small Housing
Up to 3 I/O slots



Large Housing
Up to 7 I/O slots

ACE3600 CPU MODULE

- 2 types of CPU modules are available:
 - CPU 3640 and CPU 3680 (CPU 3610 – cancelled)
 - Wind River's VX-Works Real-time Operating System.
- Controls the I/O modules, processes the gathered data and communicates with the outside world.
- The module's processor is Power Quick II MPC8270, 32 bit, with extended communication capabilities, DMA and floating point calculation.
- Includes Field Programmable Gate Array (FPGA).



CPU MODULE DESCRIPTION

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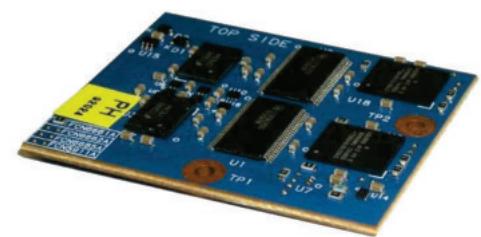


CPU MEMORY

- The ACE3600 CPU includes

	CPU 3610	CPU3640	CPU3680
Flash memory	16 MB	16 MB	32 MB
SDRAM memory:	32 MB	32 MB	128 MB
User Flash:	3 MB	3 MB	19 MB
User SDRAM:	10 MB	10 MB	118 MB
SRAM Plug-In	4 MB	4 MB	4 MB

- FLASH
 - Stores the Firmware, configurations files, user program files, and the user data files.
- The SDRAM
 - Stores the Firmware run-time data and user program temporary data.
- Plug-in SRAM memory expansion
 - Option for logging user data.
 - Retained using by the on-board rechargeable lithium battery.

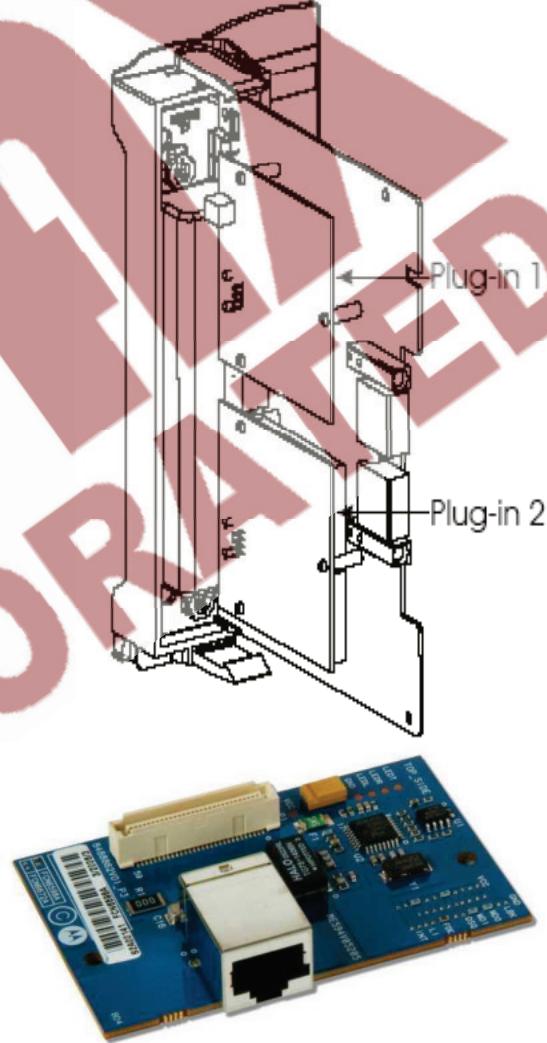


CPU COMMUNICATION PORTS

- Includes several communication ports:
 - On Board ports:
 - Serial 1 (SI1) – RS-232 / RS485 serial port (configurable)
 - Serial 2 (SI2) – RS-232 serial port
 - Ethernet1 (E1) - 10/100 Mbs Ethernet port
 - Internal Ethernet port (Int1) – Internal 100 Mbs Ethernet port (for CPU redundancy)
 - USB Host 1 (H1) – USB 2.0 host port (for MotoTrbo digital radio)
 - USB Host 2 (H1) – USB 2.0 host port (for MotoTrbo digital radio)
 - USB Device 1 (D1) – USB 1.1 device (HW for future SW release)
 - Plug-in Ports (options), for different types of ports:
 - Plug-in 1 (PI1) – fits RS-232, RS485, 10 MB Ethernet, 10/100 Mb Ethernet, or Radio Plug-in option
 - Plug-in 2 (PI2) – fits RS-232, RS485, 10 MB Ethernet, or Radio Plug-in port option.

CPU PLUG-IN PORT OPTIONS

- Serial Ports
 - RS232 up to 230 kb/s
 - RS485 up to 230 kb/s
- Configurable conventional/
Trunk radio modems:
 - DPSK 1.2 kb/s, FSK 2.4 kb/s ,
DFM 4.8 kb/s , Duo-Binary 9.6 kb/s
- Ethernet
 - 10/100 Mb/s (In Plug-in 1 only)
 - Ethernet 10 Mb/s



COMMUNICATION MEDIA OPTIONS

- Motorola Radio Support:
 - Mobile two-way radio - CM200, CM140, EM200, GM3188, CDM750
 - Portable two way radio - HT 750, GP320, GP328, PRO5150
 - Astro – XTL 5000 & XTL2500 (mobile digital and analog trunking), XTS 2500 (portable digital Trunking)
 - Dimetra – MTM700/800
 - MotoTrbo Digital - XPR4350, DM3400, XiR M8220, DGM4100
- 3rd party Radio / MODEM connectivity
 - 3rd party two way radios
 - Data radios (MDS, Data radio, etc.)
 - Dial-up modems
 - Cellular modems (dial mode & PD, GPRS, CDMA)
 - Broadband (WLAN, Canopy, iNet900,etc.)

MDLC PROTOCOL

- MDLC is the ACE3600 native protocol.
- MDLC over serial ports
 - RS-232 and RS-485 ports
 - Conventional and Analog Trunking radio ports
(Plug-in 1 and 2)
- MDLC Over IP
 - On Ethernet Ports - UDP/IP, DHCP
 - On Serial Ports - PPP (for digital radios and wireless modems)

3rd PARTY PROTOCOL DRIVERS

- Enable the application programmer to implement communication based on the following protocols
 - ModBus RTU
 - Slave, RS-232 / RS-485 / IP
 - Master RS-232 / RS-485 / IP
 - DNP 3.0 Plus (DNP 3.0 + MDLC on the same port)
 - Master, RS-232 and IP ports
 - Slave, RS-232 and IP ports
 - Allan Bradley DF1 (compatible with PLC5 and SLC1-4)
 - Master, RS-232
 - IEC 60870-5-101/104 www.enregro.eu
 - Slave Driver for RS-232 ports
 - User Protocol Interface
 - Serial ports RS-232 and RS-485
 - Ethernet ports using TCP/IP

32 other protocols - For more info please contact us at support@ebipax.com

IP FIREWALL

- ACE3600 has an optional firewall on IP. By default it is disabled.
- When enabled, it inhibits any reception of TCP/IP and UDP/IP.
- When enabled, only packets from specific addresses or range of IP addresses will have access to the RTU.
- For permitted addresses, ACE3600 accept specific non configurable:
 - UDP, TCP ports and ICMP.
 - MDLC, DNS, NTP, ping etc.

SECURITY & ENCRYPTION

- Integrated Option:
 - For more info please contact us at support@ebipax.com
- The Encryption Tool
 - For more info please contact us at support@ebipax.com or
www.ace3600.com

CPU BUZZER & PUSHBUTTONS

- The CPU module audio buzzer
 - Indicates task completion such as end of download/upload, restart etc.
 - can also be controlled by the user program.
- The CPU has two pushbuttons on the front panel
 - PB1 and PB2.
- These push buttons are used for:
 - activating and testing the modules LED,
 - resetting the unit,
 - erasing the user FLASH memory
 - activating memory test.
- The pushbuttons can also be monitored
 - by the user program (when running).

BACKUP BATTERY FOR SRAM AND RTC

- The CPU includes Real Time Clock
 - For more info please contact us at support@ebipax.com
 - Date and time are set using the ACE3600 STS.
 - Date and time can be synchronized from other RTUs, M-OPC or from IP Gateway.
- The CPU includes a rechargeable lithium battery
 - Provides backup power and data retention for the SRAM and RTC.
 - The lithium battery is capable of preserving the data stored in the SRAM and RTC for minimum 90 days
 - accumulated power off time.
 - Low battery warning flag is available to the user program

CPU TIME SYNCHRONIZATION

- CPU date & time synchronization methods:
 - MDLC legacy time sync. on serial ports and conventional radio ports
 - Compatible with MOSCAD and MOSCAD-L, $\Delta T \leq 5$ ms.
 - MDLC extended time sync. For more info please contact us at support@ebipax.com
- Network Time Protocol (NTP) time sync.
 - Time Sync. on IP ports (Ethernet, and serial), ΔT depends on the network.
- 3rd party GPS receiver supported
 - For more info please contact us at support@ebipax.com or www.ace3600.com
 - RTU with GPS can act as NTP server that synchronize other RTUs.
 - GPS time sync. - on Serial ports connected to local GPS receiver, $\Delta T \leq 0.5$ ms.
- Time sync. supports
 - Time zone and Daylight Save Time (not supported in the legacy time sync.)

CPU STATUS AND DIAGNOSTICS

- CPU warnings and errors are logged in the CPU memory.
 - To indicate issues or errors during startup
 - Restart, user program execution and other modes of CPU operation.
 - Indicated on the front panel LED.
- Detailed CPU status and diagnostics information
 - Can be retrieved using the CPU Hardware Test.
 - Existence of CPU warnings / errors are indicated in the ERR LED on the front panel of the module
 - Existence of CPU warnings / errors is available to the user program.
- Remote indications
 - Remote RTU status and diagnostics is possible via any port using the STS.

REMOTE DOWNLOAD AND UPLOAD

- Can be remotely downloaded to the RTU:
 - Site configuration IP configuration tables
 - Network configuration and Network configuration source
 - Phone book and MODEM setup files (STM files)
 - User programs (Ladder & C) and sources and User Data files
 - I/O modules FPGA files (for version updates)
 - Firmware updates (for version updates)
- Can be remotely uploaded from the CPU:
 - Site configuration
 - Network configuration source
 - IP configuration tables
 - User programs (Ladder & C) and sources and User Data files

POWER SUPPLY

- The ACE3600 power supply modules provide the CPU and I/O modules with their operating voltages via the motherboard bus.
- It also provides power to radios, modems and accessories.
- The available power supply models are:
 - AC Power Supply 90-264 V with Battery Charger
 - For more info please contact us at
support@ebipax.com



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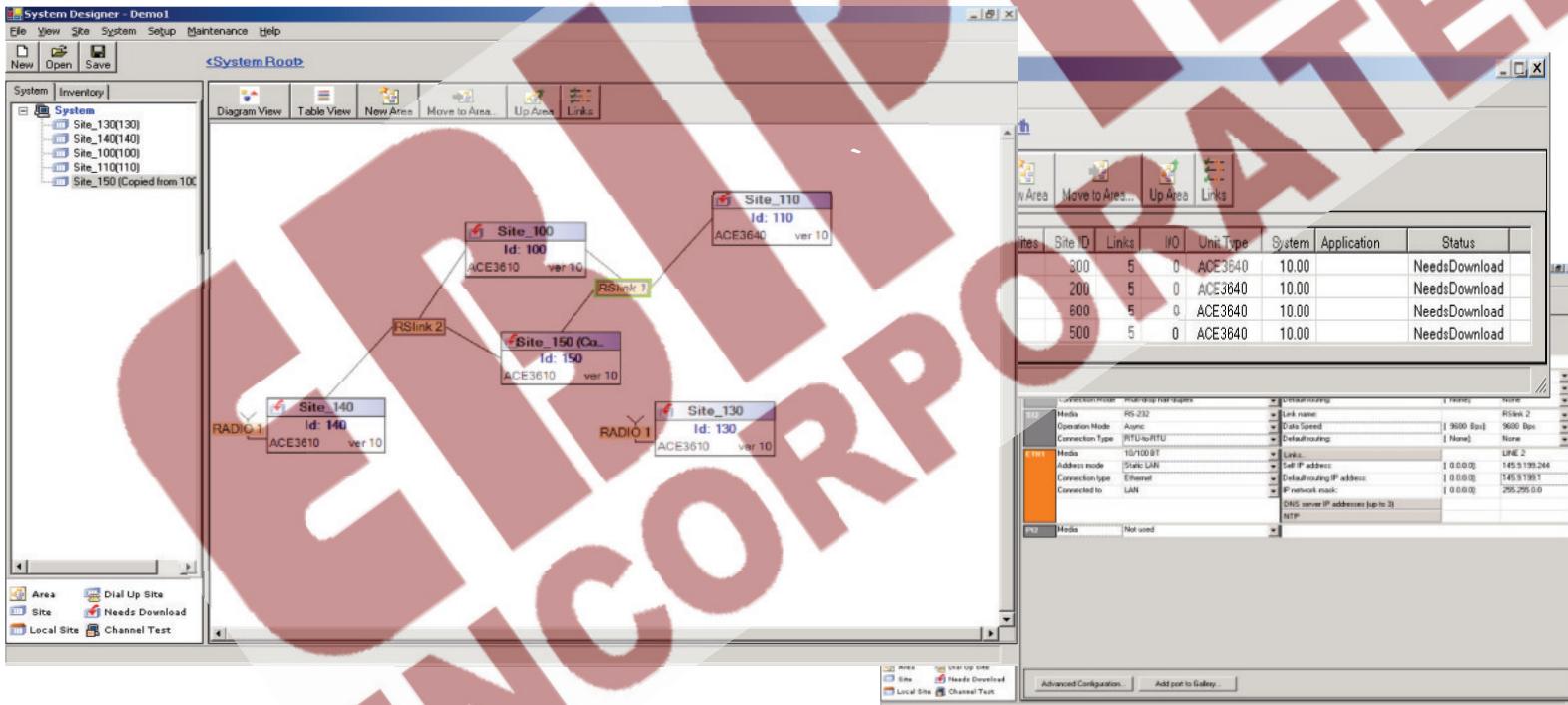
ACE3600 PROGRAMMING TOOLS - STS

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SYSTEM TOOL SUITE (STS)

The main benefits of the STS:

- Project oriented tool - handles multiple sites from a system design approach.
- Integrates all SCADA related functions in a single tool – Configuration, Setup, Programming, Debugging and maintenance.



ADVANCED FEATURES - ENHANCED PID

- The ACE3600 Enhanced PID is an add-on program that adds advanced PID control functionality to the user programs with minimum effort.
- The Enhanced PID supports up to 32 PID loops running simultaneously.
- Each PID loop can be monitored and tuned with a user friendly PID Monitor Tool built into the STS.
- Several PID loops can be monitored at the same time
- For more info please visit us at www.ace3600.com